



**Environmental Control Equipment  
Data Sheet**

Item/Tag No.:		Page	1	of	3
Project No.:		Revision:	B		
Project:		Date:	27 February 2014		
P.O. No.:	-	By:	JS		
RFQ No.:	-	Checked:	SG		
Ref. P&ID:	-	Approved:	MS		
Client:		Supplier:	LEED FABRICATION		
Site:		Model No.:	L30-0006-00		
Unit/Lease:		Remarks:			

**GENERAL**

1 Design Code:		NDE:	LEED Fabrication Standards		
2 Service:		Customer Specs:	<input type="checkbox"/> Yes		
3 Description:	Standard Single Stage 24 High Efficiency Combustor		<input checked="" type="checkbox"/> No		

**PROCESS DATA**

Gas Composition:	mol %	Process Conditions:		
		Variable	Value	Units
4 Methane		Flow Rate	Up to 40	Mscfd
5 Ethane		Pressure	Up to 12	oz/in2
6 Propane		Temperature		°F
7 I-Butane		Molecular Weight		
8 n-Butane		Process/Waste Stream	<input checked="" type="checkbox"/> Gas	<input type="checkbox"/> Liquid
9 I-Pentane		Detailed Process Description / Process Notes:		
10 n-Pentane		1. Turndown 10:1. Based on an expected normal operating rate indicated above.		
11 n-Hexane		2. DRE: 98 % operating at design conditions		
12 CO2		3. Burner Pressure Drop: Min. 0.10 oz/in2		
13 N2				
14 Helium				
15 H2O				
16 C7				
17 C8				
18 C9				
19 C10				
20 C11+				
21 TOTAL				
Other Components:	PPMV	Available Utilities:		
22 H2S		Fuel / Pilot Gas	Min. 30psig Natural Gas /Propane 40-50 SCFH	
23 Benzene		Instrument Air	NA	
24 Toluene		Power	120 V / 60 Hz or Solar Power	
25 E-Benzene		Steam	NA	
26 Xylene		Purge Gas		

**DESIGN DATA**

27 Ambient Temperatures:		Noise Performance Requirements:	Under 85 dBA	
28 Low, °F	-20	Structural Design Code:		
29 High, °F	120	Wind Design Code:	ASCE	
30 Design Conditions:	Pressure/Temperature			
31 Max. Relative Humidity, %	90	Pressure/Speed	100 mph	
32 Elevation (ASL), ft		Category		
33 Area Classification:	Class I Div 2	Seismic Design Code:		
34 Electrical Design Code:	NEC	Location		

**EQUIPMENT SPECIFICATION**

35 Type:	<input type="checkbox"/> Elevated <input checked="" type="checkbox"/> Enclosed	Equipment Design:		
36	<input type="checkbox"/> Above Ground	Component	Material / Size / Rating / Other	
37	<input checked="" type="checkbox"/> Stack <input type="checkbox"/> Multiple Stack	Burner		
38	<input type="checkbox"/> Portable / Trailer	Burner Tip / Assist Gas Burner	304 SS	
39		Burner Body	Carbon Steel	
40 Smokeless By:	<input type="checkbox"/> Steam <input type="checkbox"/> Assist Air	Pilot		
41	<input type="checkbox"/> Gas Assist <input checked="" type="checkbox"/> Staging	Pilot Tip	304 SS	
42		Pilot Line(s)	Carbon Steel	
43 Stack:	<input checked="" type="checkbox"/> Self Supporting	Firebox / Stack		
44 Flare Burner:	<input type="checkbox"/> Non-Smokeless <input checked="" type="checkbox"/> Smokeless <input type="checkbox"/> Gas Assist	Shell	Carbon Steel	
45 Pilot:	<input checked="" type="checkbox"/> Intermittent <input type="checkbox"/> Continuous	Piping	Carbon Steel	
46 Pilot Air Inspirator:	<input checked="" type="checkbox"/> Local <input type="checkbox"/> Remote	Nozzles	Carbon Steel	
47 Pilot Flame Control:	<input type="checkbox"/> No <input checked="" type="checkbox"/> Yes (Thermocouple)	Flanges	Carbon Steel	
48		Insulation	Blanket	
49 Pilot Ignition:	<input type="checkbox"/> Flamefront Generator <input checked="" type="checkbox"/> Inspiring Ignitor	Insulation Pins	304 SS	
50	<input type="checkbox"/> Electronic <input checked="" type="checkbox"/> Automatic <input type="checkbox"/> Manual	Refractory	NA	
51	<input type="checkbox"/> With Pilot Flame Control	Refractory Anchors	NA	
52	<input type="checkbox"/> With Auto Pilot Re-Ignition	Ladders and Platforms	NA	
53		Stack Sample Connections	Per EPA requirements	
54 Pilot Ignition Backup:	<input type="checkbox"/> Manual Specify: i.e Piezo-Electric	Sight Glass	2	
55	<input type="checkbox"/> Battery Pack	Other		

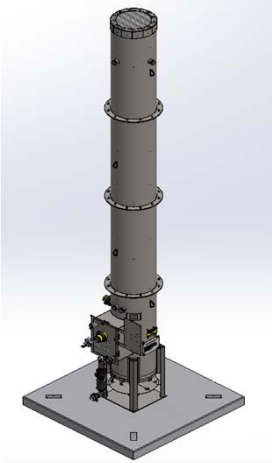


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**EQUIPMENT SPECIFICATION**

56	<b>Flame Detection:</b>	<input type="checkbox"/> Thermocouple	<input checked="" type="checkbox"/> Ionization Rod	<b>Auxiliary Equipment</b>		
57		<input type="checkbox"/> UV Scanner		Valves	NA	
58	<b>General Configuration:</b>				Blowers	NA
59					Dampers	NA
60					Inlet KO / Liquid Seal	NA
61					Flame / Detonation Arrestor	Yes
62					<b>Instrumentation &amp; Controls</b>	
63					Solenoids / Shut-Off Valves	Check with Sales for available config.
64					Flow Meters	NA
65					Calorimeter	NA
66					Pressure Switches/Transmitters	NA
67					Thermocouples	Check with Sales for available config.
68					Temperature Switches/Transmitters	NA
69					BMS	Check with Sales for available config.
70		CEMS	NA			
71		Other	NA			
72						
73						
74						
75						

**FABRICATION AND INSPECTION**

76	<b>Special requirements</b>	<input type="checkbox"/> Skid Mounted	<input checked="" type="checkbox"/> Concrete Pad	<b>Equipment Info</b>	
77		<input type="checkbox"/> Other		<b>Component</b>	<b>Weight / Dimensions</b>
78				<b>Burner</b>	
79	<b>Inspection</b>	<input checked="" type="checkbox"/> Vendor Standard		Burner Assembly	
80		<input type="checkbox"/> Other. Specify:		<b>Stack</b>	
81	<b>Material Certification</b>	<input checked="" type="checkbox"/> Vendor Standard		Stack Assembly	24" OD x 24' H
82		<input type="checkbox"/> MTR		Pilot Tip	
83		<input type="checkbox"/> Certificate of Compliance		Pilot Line(s)	
84		<input type="checkbox"/> Other (Specify):		Stack Assembly	
85	<b>NDE</b>	<input checked="" type="checkbox"/> Vendor Standard		<b>Auxiliary Equipment</b>	
86		<input type="checkbox"/> Radiography. Specify:		Blowers	
87		<input type="checkbox"/> Ultrasonic. Specify:		Inlet KO / Liquid Seal	
88		<input type="checkbox"/> Liquid Penetrant.		Flame / Detonation Arrestor	
89		<input type="checkbox"/> Magnetic Particles.		Skid	
90		<input type="checkbox"/> PMI. Specify:		<b>Instrumentation &amp; Controls</b>	
91		<input type="checkbox"/> Other. Specify:		BMS	
92	<b>Surface Preparation</b>	<input checked="" type="checkbox"/> Vendor Standard		Control Panel	
93		<input type="checkbox"/> Other. Specify:			
94	<b>Paint System</b>	<input checked="" type="checkbox"/> Vendor Standard			
95		<input type="checkbox"/> Other. Specify:			
96	<b>Finished Color</b>	<input checked="" type="checkbox"/> Vendor Standard			
97		<input type="checkbox"/> Other. Specify:			
98					
99					

**Additional Notes:**



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GENERAL ARRANGEMENT

